



Knitting the World a Greener Future.



About Us

Fifty years ago, Bhuvanewari Tex started with just six machines and a promise to honor the earth and knit responsibility into every thread. Founded in 1975 by Mr.N.Loganathan and now led by Mr. L.Parameshkumar, Managing Director— our journey has blossomed from humble beginnings into one of India's premier manufacturers and exporters of sustainable knitted garments. Our journey spans over five decades with an annual turnover of 30 million USD.



Our Journey

Starting with a handful of machines, we continuously invest in advanced technology— best in-class processes and skilled people to deliver world-class textiles. Our commitment to growth, sustainability and community upliftment has made us a trusted partner for brands across the globe.





Bhuvanewari Tex is part of a larger group of apparel companies committed to delivering excellence across the entire value chain of garments manufacturing. The group includes specialized units covering spinning, knitting, dyeing, printing, embroidery, and garment production, all integrated to ensure unmatched quality and timely delivery. Each unit operates with state-of-the-art technology and adheres to stringent quality and environmental standards, enabling the group to serve leading global apparel brands.



Vision

To lead the global garment industry by sewing responsibly and championing sustainability, blending innovation, craftsmanship, and technology to deliver world-class fashion solutions. We create trend-forward designs with uncompromising quality and socially responsible production, building lasting partnerships while setting new standards for ethical and efficient manufacturing worldwide.



Mission

To consistently deliver high-quality, sustainable knitted apparel by integrating advanced technology, ethical practices, and customer-centric innovation, while fostering environmental stewardship and empowering our workforce.

Our Strength

- Diverse Product Portfolio & Market Adaptability – Catering to varied global markets with versatile product offerings.
- Flexible Solutions – Customization in MOQ's, pricing, design, and lead time.
- 100% On-Time Delivery – Commitment to timely fulfillment, every time.
- Global Compliance – Adherence to international quality and safety standards.
- Strong Infrastructure – Robust design, production, and supply chain capabilities.
- Uncompromising Quality – Focus on superior finishing and craftsmanship.
- Sustainability & Ethics – Environment-friendly practices and fair labor policies.
- Trusted Partnerships – Building long-term relationships with clients worldwide.

Designing Studio

At bhuaneswari tex, we operate a specialized designing studio for transforming creative ideas into stylish, market-ready collections with the expertise and dedicated designing team. By combining both global trends through research and custom design development— we deliver exclusive collections that capture the market pulse in the fashion industry. With originality, precision and international expertise at our core, we ensure every design not only meets tomorrow's style but also defines it.



Quality Standard

At Bhuaneswari Tex, we adhere to global standards ensuring superior product quality, ethical labor practices, and environmental stewardship. Our certifications include GOTS, OEKO-TEX, BCI for textiles; SA8000 and WRAP for social compliance; and we operate with Zero Liquid Discharge and renewable energy. We maintain customer trust through Sedex membership and HIGG compliance.

Spinning



Our story begins at the spinning mill. Premium cotton—sourced from Gujarat, Maharashtra, West Africa, and the US—arrives at our facility, where 500 skilled specialists work with state-of-the-art Trutzchler and Muratec Link Coner machines to transform raw fiber into 25,000 kilograms of yarn every day. Across 42,000 spindles, we produce a wide range of yarns—combed, semi-combed, slub, Red Label hosiery, Compact and Organic cotton yarns—in versatile counts from 20s to 40s.

Quality is plaited into every stage. With Premier HFT 9000 for cotton testing, Premier IQ and Santex systems for yarn analysis, we ensure consistency and precision. Every fiber is measured against international standards before it continues its journey to become responsibly made apparel.



The yarn types include

- Combed
- Semi-combed
- Red label hosiery
- Hosiery combed
- Compact
- Slub varieties



The Yarn Count range

- 20s
- 25s
- 30s
- 34s
- 40s

Knitting



From yarn to fabric, our journey continues in the knitting division. Sixty high-speed circular and flat knitting machines—imported from Europe—produce 18,000 kilograms of fabric each day.

Here, precision meets craftsmanship. Skilled teams oversee knitting by creating fabrics that embody comfort, consistency and uncompromised quality. Efficiency drives every process—optimized machines reduce waste, save energy, and ensure that every roll of fabric reflects our promise to Sew Responsibly.

Category	Description
Production Capacity	18,000 kilograms of fabric produced per day
Machine Makes	60 high-speed circular and flat knitting machines & 12 Collar machines
Knitting Types	Mayer & Cie, Orizio, Terrot (Imported from Europe)
Machine features	Equipped with Lycra attachment for stretch fabrics

Printing



We offer diverse printing methods, including pigment, discharge, receive, thermal, flock and specialized custom printing. These printing facilities include chest and panel print capabilities, ensuring flexibility and high-quality customization for customers.

Machine Make	Type
KTK/URS (4 Machines)	Automatic Oval Printer
Manual Printing Stations	Manual Printing
Glass Table Facilities	Manual/Panel Printing

Embroidery



Bhuvanewari Tex uses state-of-the-art embroidery machines with CAD/CAM system integration, enabling intricate designs in up to 9 colours. This technology allows the company to deliver consistent, high-quality embroidery tailored to meet the diverse needs of global clients.

Machine Make	Type	Production Capacity	Number of Machines
Japanese & German Machines	Embroidery Machines	12,000 Pcs/day	12 (Each with 20 heads)

Dyeing



At Bhuaneswari Tex, color is synonymous with sustainable innovation. Our dyeing division features advanced FONGS and THIES machines, processing up to 30 tons of fabric each day in carefully controlled batches ranging from 50 to 2500 kilograms.

Textile finishing—using Ehwa stenters, Corino and Bianco slit openers, Santex padders and dryers, along with Tubetex and Sintec compacting—perfects every roll for the next stage of production.

Through water- and energy-efficient systems, we minimize consumption, recycle resources, and ensure every drop is treated before release. This is not just technology at work—it is our enduring promise to Zero Discharge.



Machine Make	Type	Capacity (Kgs)	Number of machines
FONGS	Atmospheric	2000	1
FONGS	Atmospheric	1500	1
FONGS	Atmospheric	1000	1
FONGS	HTHP	1000	2
THIES	HTHP	1000	1
THIES	HTHP	1000	1
THIES	HTHP	750	1
THIES	HTHP	500	1
FONGS	HTHP	500	1
PROTEX	HTHP	400	1
R.B.Tech	HTHP	250	1
R.B.Tech	HTHP	150	1

Sampling Machine:

Make	Capacity	No of Machines
Protex	25 kgs	5
Protex	50 kgs	1
Protex	75 kgs	1

Finishing Machine:

Machine	Make	Number of Machines
8 Chamber Stenter	Ehwha	1
7 Chamber Stenter	Ehwha	1
Slit Open Machine	Corino	2
Slit Open Machine	Bianco	1
Tubular Padding	Santex	1
Relax Dryer	Alkan	1
Tubular Compacting	Tubetex	1
Open Width Compacting	Sintec	2

Garment Manufacturing



Our manufacturing centers bring together 1,200 skilled individuals and 900 machines across multiple facilities—250 at our head office and 650 at our new unit. Together, we craft 6,00,000 garments every month, using sustainable fabrics including organic cotton, bamboo, recycled cotton and polyester blends, modal, viscose, polyamide, and spandex.

From kids' tops and nightwear, men's casual and sportswear, women's maternity and undergarments, to infant rompers and pyjamas—our versatile range is designed to meet the needs of families and global fashion brands alike.

Every garment is shaped with precision, care and responsibility, ensuring that what begins as fiber finds its true purpose—delivered with our promise to Sew Responsibly.

Machine Make	Type
Pegasus	Sewing Machine
Juki	Sewing Machine
Siruba	Sewing Machine
Brother	Sewing Machine



Products

Men

Bhuvanewari Tex offers a wide range of men's garments including,



- Casual Wears
- Streetwears
- Polo
- Hooded T Shirts
- Sweat Shirts
- Pyjamas
- Thermal and Sportswear
- All types of under garments

Women

Bhuvanewari Tex's women's wear collections features fashion with functional apparel including,



- Tops
- Polo T Shirts
- Hooded T Shirts
- Blouses
- Camisole
- Chemise
- Pyjamas
- Night Wears
- Maternity Wears

Kids

At Bhuvanewari Tex, we create comfortable, durable and stylish kidswear which includes,



- Tops
- Polo T-Shirts
- Hooded T Shirts
- Camisole
- Chemise
- Nightwears
- Sportswears
- All types of Undergarments
- Sports Wears
- All Types undergarments

Infants

We manufacture soft, safe and comfortable garments for infants which includes collections of,



- Tops
- Rompers
- Pyjamas

Fabrics

At Bhuvanewari Tex, fabrics are crafted to meet diverse garment needs while upholding strict quality standards and eco-conscious production practices.



- 100% Cotton and Modal
- Polyester
- Viscose
- Polyamide
- Bamboo
- Organic with different Blends in Cotton and Spandex
- Jersey
- Rib
- Interlock
- Pique
- Fleece
- French terry
- Waffle
- Drop needle designs
- Yarn Dyed Stripes

Sustainability And CSR



Bhuaneswari Tex is committed to sustainability and social responsibility through zero liquid discharge, waste recycling, and energy conservation using seven windmills generating 10MW and a solar plant generating 6MW covering over 90% of our energy consumption.

We prioritize eco-friendly materials by using certified organic cotton and low-impact AZO-free dyes. Our commitment goes beyond environmental care; we continuously strive to reduce waste, water usage and energy consumption, aiming to be a zero-discharge company. Through these integrated practices, Bhuaneswari Tex leads the way in responsible textile manufacturing.

Additionally, we have planted over 12,000 trees around our spinning mill and 5,000 trees with the help of local communities. We also provide employee welfare amenities such as an in-house nurses, canteen and hostel, fostering a healthy and supportive work environment.

Quality Standards

Testing Laboratory



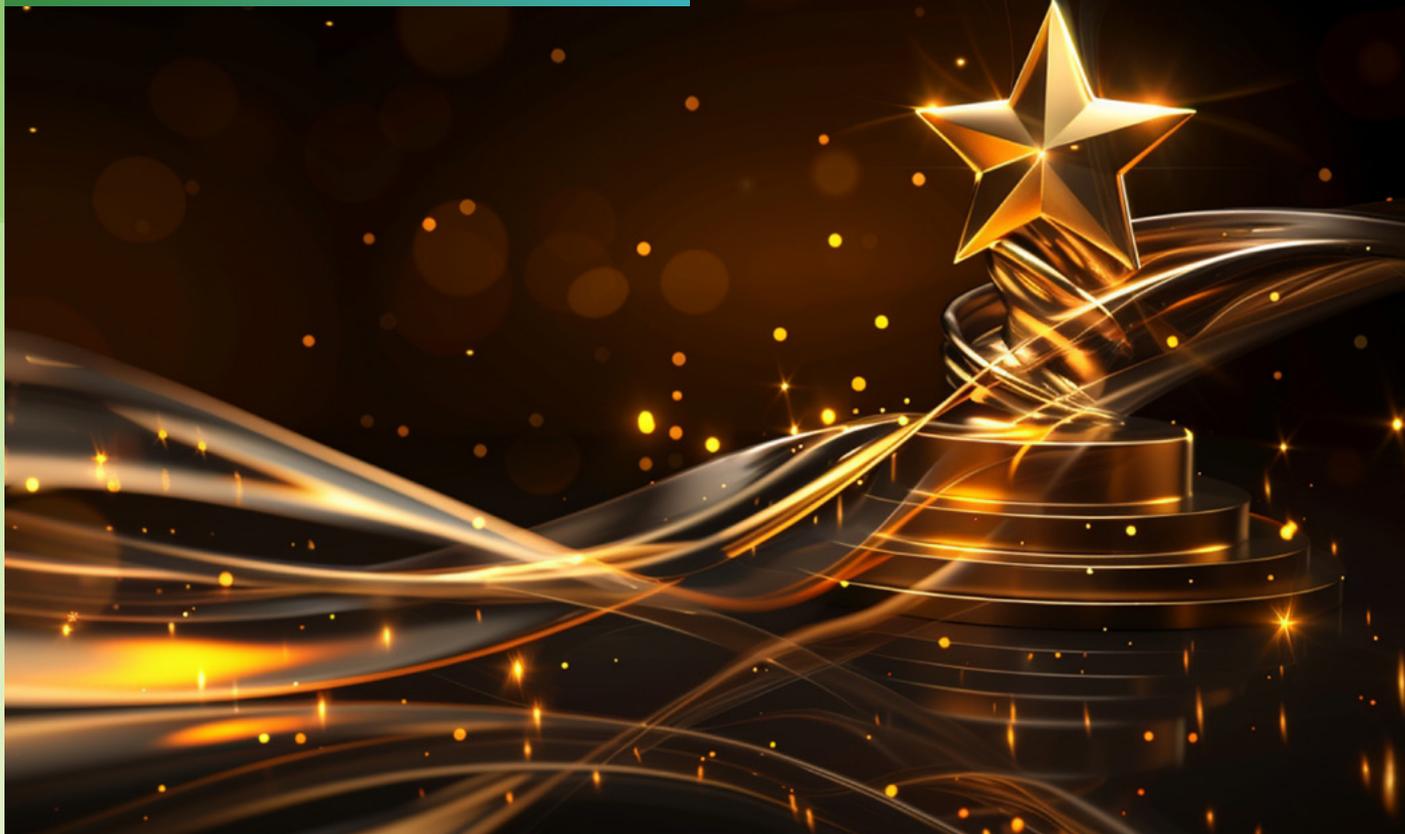
B Tex is having state-of-the-art testing facilities equipped with all latest efficient testing instruments which ensures that customer will get highest quality in products.



Needle Deductor

Our quality norms are more rigid on finished product inspection and emphasize 100% merchandise checking by our quality inspectors. Also, our metal detection machine ensures that all our materials are free from minuscule metal particles that could otherwise be harmful.

Certifications





Our Market And Clients

Serving customers in over 30 countries across Europe, North America, Asia, and the Middle East, Bhuvanewari Tex proudly partners with respected global brands including NEXT Kids, Hanna Anderson, Vertbaudet, TAO, USPA, Blue, Max, Harley Davidson and Seven. These longstanding relationships reflect our shared commitment to quality, sustainability, and ethical practices.

Hanna Anderson

BLUE SEVEN



U.S. POLO ASSN.
SINCE 1890

vertbaudet

next



max





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